KLM Technology Group	KLM Technology Group	Page : 1 of 122
Practical Engineering Guidelines for Processing Plant Solutions	ENGINEERING SOLUTIONS www.klmtechgroup.com	Rev 01 Oct 2014
KLM Technology Group P. O. Box 281 Bandar Johor Bahru,	Kolmetz Handbook Of Process Equipment Design	Co Author: Reni Mutiara Sari
80000 Johor Bahru, Johor, West Malaysia	SOLID AND FLUID MECHANICS FUNDAMENTALS	Editor / Author Karl Kolmetz
	(ENGINEERING DESIGN GUIDELINES)	

## **TABLE OF CONTENTS**

INTRODUCTION	9
Scope	9
General Consideration	10
A. Aspects of Solid Mechanics	10
Statics	10
Dynamics	11
General Laws	11
B. Aspect of Fluid Mechanics	11
Fluid Statics	13
Fluid Dynamic	14
Types of Fluid	15
Streamlines and Stream-tube	16
The Laws of Thermodynamics	16
DEFINITIONS	18

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

# Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 2 of 122
Rev: 01
Oct 2014

NOMENCLATURE	
Greek letters	21
THEORY	22
A. Solid Mechanics	22
I. Fundamental of Solid Mechanic Statics	22
Vectors	22
Characteristics of Vector	22
Statics of Rigid Bodies	25
a. Resultant of Forces Acting on a Body at the Same Point	25
b. Lami's Theorem	26
c. Resultant of Any Number of Forces Applied to a Rigid Body	
at the Same Point	27
d. Moment of The Force	28
e. Couple	30
f. Equilibrium of Rigid Bodies	31
g. Support of Rigid Bodies	32
h. Center of Gravity	34
i. Centroid of Plane Area	34
j. Centroids of Composite Areas	35
k. Moment of Inertia	37
II. Fundamental of Solid Mechanic Dynamics	43

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 3 of 122
Rev: 01
Oct 2014
OCI 2014

Kinematics of Particles	
a. Rectilinear Motion	43
b. Circular and Curvilinear Motion	46
Kinematics of a Rigid Body	50
a. Motion of a Rigid Body in a Plane	51
Dynamics of a Particle	
a. Newton's Second Law of Motion	53
b. Principle of Work and Energy	54
c. Conservation of Energy	55
d. Principle of Impulse and momentum	55
e. Conservation of Momentum	56
f. Principle of Angular Impulse and Momentum	57
Dynamics of Rigid Bodies	59
a. Equation of Motion for the Center of Mass	59
b. Rotation about a Fixed Axis Not Through the Center of Mass	59
c. General Plane Motion	60
d. Work and Energy Methods for Rigid Bodies in Plane Motion	60
e. Impulse and Momentum of a Rigid Body	61
f. D' Alembert's Principle	62
Friction	63

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 4 of 122
Rev: 01
Oct 2014

a. Static and Dynamic Friction	64
b. Friction on an Inclined Plane	65
c. Rolling Friction	66
d. The Wedge	67
Vibration	67
a. Definition of Simple Harmonic Motion	68
b. Free Undamped Vibration	69
c. Forced Undamped Vibrations	70
d. Free Damped Vibration	72
e. Forced Damped Vibrations	75
B. Fluid Mechanics	
I. Fluid Properties	76
II. Fluid statics	79
a. The Basic Equation of Fluid Statics	79
b. Pressure-Sensing Device	81
c. Hydrostatic Forces on Submerged Plane Surface	82
d. Buoyancy	85
e. Stability of Submerged and Floating Bodies	86
f. Compressible Flow	87

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 5 of 122
Rev: 01
Oct 2014

III. Fluid Dynamic	88	
a. Flow rate	88	
b. Law of the Conservation of Mass	89	
c. Law of the Conservation of Energy	91	
d. The Power of a Stream of Fluid	94	
e. Principle of Thermodynamics	94	
f. Conservation of Momentum	96	
h. Incompressible Pipe Flow	100	
1. Flow Regimes	100	
2.Parameters for Pipe Flow	101	
REFERENCES	108	
LIST OF TABLE		
Table 1 : position of centroids of some plane geometrical	34	
Table 2 : moment of inertia		
Table 3 : values of friction coefficient for various materials	65	
Table 4: summary of processes in an ideal gas		
Table 5 : absolute roughness of pipe		
Table 6 : equivalent length in pipe diameters ( $L_{\text{eq}}/D$ ) of various valves and fittings 104		
Table 7 : resistant coefficient of enlargement and contraction pipe		

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

# Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

Page 6 of 122
Rev: 01
Oct 2014

### **LIST OF FIGURE**

Figure 1 : schematics to describe the shear stress in fluid mechanics	12
Figure 2 : deformation characteristics of substances	13
Figure 3 : pressure relation	14
Figure 4 : streamlines and stream-tube	16
Figure 5: vectors addition	22
Figure 6: triangle of forces	23
Figure 7: resultant of two forces	25
Figure 8 : Lami's theorem	26
Figure 9 : three-dimensional components of a vector R	27
Figure 10 : moment of the force	28
Figure 11 : moment of a bound vector about a point	29
Figure 12 : a couple	31
Figure 13 : a beam to determine reaction	33
Figure 14 : a bridge to determine reaction	33
Figure 15 : composite area divided into simple areas	35
Figure 16: a planar surface of area	38
Figure 17 : parallel axis based on area and mass	39
Figure 18 : polar moment of inertia	40
Figure 19 : relation between product of inertia and parallel-axis	41
Figure 20 : space-time graph	44

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 7 of 122
Rev: 01
Oct 2014

Figure 21 : velocity-time graph	45
Figure 22 : normal and tangential accelerations	48
Figure 23 : illustration of polar coordinates	49
Figure 24 : types of rigid body motion	50
Figure 25 : illustration for instantaneous center of rotation	52
Figure 26 : general motion of a rigid body.	52
Figure 27 : impact	56
Figure 28 : angular impulse and momentum	58
Figure 29 : rotation of a rigid body about a fixed axis	59
Figure 30 : Impulse and Momentum of a Rigid Body	61
Figure 31 : illustration of occured friction on a block	63
Figure 32 : free-body diagram of motion up an inclined plane	65
Figure 33 : illustration of rolling friction	66
Figure 34 : free-body diagram of wedge	67
Figure 35 : Simple harmonic motion	68
Figure 36 : free undamped vibration	69
Figure 37 : forced undamped vibration	70
Figure 38 : curve of resonance	71
Figure 39 : illustration of free damped vibration	72
Figure 40 : forced damped vibration	75

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 8 of 122
Rev: 01
Oct 2014

Figure 41 : magnification factor in damped forced vibration	76
Figure 42 : pressure equivalence	79
Figure 43 : manometer	81
Figure 44 : notation for liquid force on submerged plane surface	82
Figure 45 : notation for liquid force on submerged curved surface	84
Figure 46 : buoyancy force diagram	85
Figure 47: Stability for a submerged body	86
Figure 48 : Stability for a floating body	87
Figure 49 : An arbitrarily shaped control volume	90
Figure 50 : continuity	91
Figure 51 : process flow diagram for conservation of energy	93
Figure 52 : P-V and T-S diagrams	94
Figure 53 : thermodynamic processes in an ideal gas	9
Figure 54 : a conduit in the x direction only	98
Figure 55 : fluid entering at point 1 and leaving at point 2.	99
Figure 56 : viscous flow around an airfoil	106
Figure 57 : drag coefficient for spheres, cylinders, and disks	107

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering
Guidelines for Processing Plant
Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING	DESIGN	<b>GUIDEL</b>	<b>INES</b>
--------------	--------	---------------	-------------

Page 9 of 122
Rev: 01
Oct 2014

#### INTRODUCTION

### Scope

Solid mechanics is the study of the deformation and motion of solid materials under the action of forces, temperature changes, phase changes, and other external or internal agents. It is one of the fundamental applied engineering sciences in the sense that it is used to describe, explain and predict many of the physical phenomena.

Solid mechanics is typically useful in designing and evaluating tools, machines, and structures, ranging from wrenches to cars to spacecraft. The required educational background for these includes courses in statics, dynamics, and related subjects. For example, dynamics of rigid bodies is needed in generalizing the spectrum of service loads on a car, which is essential in defining the vehicle's deformations and long-term durability.

Fluid mechanics deals with the study of all fluids under static and dynamic situations. Fluid mechanics is a branch of continuous mechanics which deals with a relationship between forces, motions, and statistical conditions in a continuous material. This study area deals with many and diversified problems such as fluid statics, flow in enclose bodies, or flow round bodies (solid or otherwise), flow stability, etc.

Both solid mechanics and fluid mechanics play very important roles in design. Because a fluid cannot resist deformation force, it moves, or flows under the action of the force. Its shape will change continuously as long as the force is applied. Whereas, a solid can resist a deformation force while at rest. While a force may cause some displacement, the solid does not move indefinitely.

Solid mechanics which is based on Newton laws, either in rest or motion. Solid mechanics consist of several fundamentals such as vectors, moments, couple, moment inertia, motion, vibration, and rigid bodies in statics and dynamics. Fluid mechanics consist of fluid properties and hydrostatic forces along with their application in nature.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering
Guidelines for Processing Plant
Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

## SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING	<b>DESIGN</b>	GUIDEL	LINES
--------------	---------------	--------	-------

Page 10 of 122
Rev: 01
Oct 2014

#### **General Consideration**

### A. Aspects of Solid Mechanics

The theory of solid mechanics starts with the particle, and then a rigid body. Rigid body mechanics is usually subdivided into statics and dynamics.

#### **Statics**

Statics are the study of materials at rest. The actions of all external forces acting on such materials are exactly counterbalanced and there is a zero net force effect on the material: such materials are said to be in a state of static equilibrium. Equilibrium is said to be stable when the body with the forces acting upon it returns to its original position after being displaced a very small amount from that position; and neutral when the forces retain their equilibrium when the body is in its new position.

If a body is supported by other bodies while subject to the action of forces, deformations and forces will be produced at the points of support or contact and these internal forces will be distributed throughout the body until equilibrium exists. They are equal in magnitude and opposite in direction to the forces with which the supports act on the body, known as supporting forces. The supporting forces are external forces applied to the body<sup>[6]</sup>.

A material body can be considered to consist of a very large number of particles. A rigid body is one which does not deform, in other words, the distance between the individual particles making up the rigid body remains unchanged under the action of external forces. An example of the statics of a rigid body is a bridge supporting the weight a car.

### **Dynamics**

There are two major categories in dynamics, kinematics and kinetics. Kinematics involves the time and geometry-dependent motion of a particle, rigid body, deformable body, or a fluid without considering the forces that cause the motion. It relates position, velocity, acceleration, and time. Kinetics combines the concepts of kinematics and the forces that cause the motion.

Dynamics of a rigid body follows Newton's second law. Newton's second law of motion states that the body will accelerate in the direction of and proportional to the magnitude of

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering
Guidelines for Processing Plant
Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

Page 11 of 122
Rev: 01
Oct 2014

the resultant R. In rectilinear motion, the acceleration and the direction of the unbalanced force must be in the direction of motion. Forces must be in balance and the acceleration equal to zero in any direction other than the direction of motion. An example of the dynamics of rigid body is an accelerating and decelerating elevator.

#### **General Laws**

The fundamental concepts and principles of mechanics follow the relation between the motion and the force that is defined by Newton's Law. Newton's law states that:

- 1. A body remains at rest or continues in a straight line at a constant velocity unless acted upon by an external force.
- 2. A force applied to a body accelerates the body by an amount which is proportional to the force.
- 3. Every action is opposed by an equal and opposite reaction.

### B. Aspect of Fluid Mechanics

Fluid mechanics is a study of the relationships between the effects of forces, energy and momentum occurring in and around a fluid system. Fluids are substances capable of following and taking the shape of containers. Fluids can be classified as liquids or gases; liquids are incompressible, occupy definite volumes, and have free surfaces; whereas, gases are compressible and expand until they occupy all portions of the container. Fluids cannot sustain shear or tangential forces when in equilibrium.

Substances may be classified by their response when at rest to the imposition of a shear force. Liquid that undergoes a shear stress between a short distance of two plates can be shown in Figure 1.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 12 of 122
Rev: 01
Oct 2014

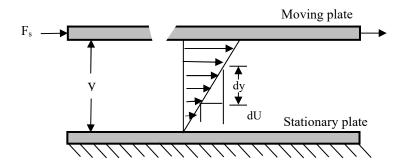


Figure 1 : schematics to describe the shear stress in fluid mechanics

The deformation characteristics of various substances are divided to five characteristics as illustrated in figure 2. An ideal or elastic solid will resist the shear force, and its rate of deformation will be zero regardless of loading and hence is coincident with the ordinate. A plastic will resist the shear until its yield stress is attained, and the application of additional loading will cause it to deform continuously, or flow.

If the deformation rate is directly proportional to the flow, it is called an ideal plastic. Newtonian fluid is real fluids which have internal friction so that their rate of deformation is proportional to the applied shear stress. If it is not directly proportional, it is called a non-Newtonian fluid.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 13 o	f 122
Rev: 01	
Oct 2014	

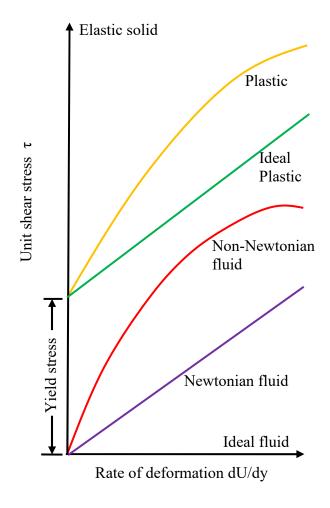


Figure 2 : deformation characteristics of substances

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING	<b>DESIGN</b>	<b>GUIDEL</b>	LINES)
--------------	---------------	---------------	--------

Page 14 of 122
Rev: 01
Oct 2014

#### **Fluid Statics**

In a static fluid, an important property is the pressure in the fluid. Pressure is defined as force exerted by a mass under the influence of gravity and a mass of fluid on a supporting area, or force per area. The fluid pressure acts normal to any plane and is transmitted with equal intensity in all directions. In fluid mechanics and in thermodynamic equations, the units are lbf/ft², but engineering practice is to use units of lbf/in².

Most fluid-mechanics equations and all thermodynamic equations require the use of absolute pressure, and unless otherwise designated, a pressure should be understood to be absolute pressure. Common practice is to denote absolute pressure as lbf/ft² abs, or psfa, lbf/in² abs or psia; and in a like manner for gauge pressure lbf/ft² g, lbf/in² g, and psig. The relationship between absolute pressure, gauge pressure, and vacuum is shown in Figure 3 [6].

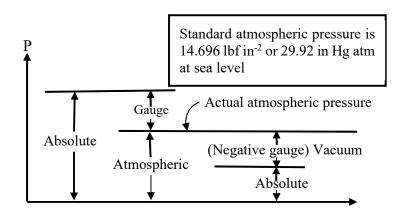


Figure 3: pressure relation

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering
Guidelines for Processing Plant
Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

Page 15 of 122
Rev: 01
Oct 2014

### Fluid Dynamics

Fluid dynamics is a sub-discipline of fluid mechanics that deals with fluid flow – natural science of fluid in motion. The elements of a flowing fluid can move at different velocities and can be subjected to different accelerations. The following principles apply in fluid flow:

- a. The principle of conservation of mass, from which the equation of continuity is developed.
- b. The principle of kinetic energy, from which some flow equations are derived.
- c. The principle of momentum, from which equations regarding the dynamic forces exerted by flowing fluids can be established.

### Types of Fluid

Fluid flow can be characterized as steady or unsteady, uniform or non-uniform. There typically can classify any flow as follow.

- 1. Steady uniform flow
  - Conditions do not change with position in the stream or with time. An example is the flow of water in a pipe of constant diameter at constant velocity.
- 2. Steady non-uniform flow
  - Conditions change from point to point in the stream but do not change with time. An example is flow in a tapering pipe with constant velocity at the inlet velocity will change as moving along the length of the pipe toward the exit.
- 3. Unsteady uniform flow
  - At a given instant in time the conditions at every point are the same, but will change with time. An example is a pipe of constant diameter connected to a pump pumping at a constant rate which is then switched off.
- 4. Unsteady non-uniform flow
  - Every condition of the flow may change from point to point and with time at every point. For example waves in a channel.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 16 of 122
Rev: 01
Oct 2014

In additional, there are also considered about number of dimensional required to describe the velocity profile.

- 1. Flow is one dimensional, if the flow parameters (such as velocity, pressure, depth etc.) at a given instant in time only vary in the direction of flow and not across the cross-section.
- Flow is two-dimensional, if it can be assumed that the flow parameters vary in the direction of flow and in one direction at right angles to this direction. Streamlines in two-dimensional flow are curved lines on a plane and are the same on all parallel planes. The example is area.
- 3. All flows take place between boundaries that are three-dimensional. Typically, it takes three directions of flow such as x, y, z as a volume of fluid in a circular pipe.

#### Streamlines and Stream-tube

A streamline is a line which gives the direction of the velocity of a fluid particle at each point in the flow stream. When streamlines are connected by a closed curve in steady flow, they will form a boundary through which the fluid particles cannot pass. The space between the streamlines becomes a stream tube. They can be illustrated in figure 4.

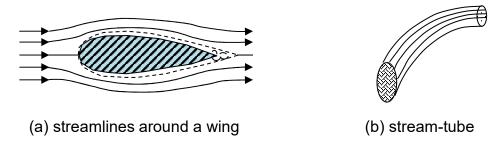


Figure 4: streamlines and stream-tube

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering
Guidelines for Processing Plant
Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

Page 17 of 122
Rev: 01
Oct 2014

### The Laws of Thermodynamics

### The First Law of Thermodynamics

This is a law of energy conservation. It states that energy is always conserved, it cannot be created or destroyed. In essence, energy can be converted from one form into another<sup>[9]</sup>. The increase in internal energy of a closed system can be defined as follows.

$$Q - W = \Delta U$$
 Eq (1)

Where,

Q = heat transfer, Btu (kJ) W = work transfer, Btu (kJ)

 $\Delta U$  = increase in internal energy, Btu (kJ)

For a thermodynamic cycle of a closed system, which returns to its original state, the heat  $Q_{in}$  supplied to a closed system in one stage of the cycle, minus that  $Q_{out}$  removed from it in another stage of the cycle, equals the net work done by the system. Work done by a system is considered positive; W > 0. Work done on a system is considered negative; W < 0.

### The Second Law of Thermodynamics

It might be thought that the first law of thermodynamics permits all the heat transfer to a cycle to be returned as work transfer, but unfortunately the second law places restraints on the achievement of this desirable situation. It states that in all energy exchanges, if no energy enters or leaves the system, the potential energy of the state will always be less than that of the initial state. This is also commonly referred to as entropy. Entropy is a measure of disorder<sup>[13]</sup>.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING	DESIGN	<b>GUIDEL</b>	<b>INES</b>
--------------	--------	---------------	-------------

Page 18 of 122	
Rev: 01	
Oct 2014	

#### **DEFINITION**

**Angular displacement -** a particle moves on a circular path its angle of rotation (or its angular displacement)  $\theta$ , varies with time.

**Boundary layer -** thin layer of fluid adjacent to a surface where viscous effects are important; viscous effects are negligible outside the boundary layer.

**Buoyancy** - is based on Archimedes' principle, which states that the buoyant force exerted on a submerged body is equal to the weight of the displaced fluid.

**Center of gravity -** the point through which the whole weight of a body may be assumed to act.

**Couple -** pair of two equal and opposite forces acting on a body in a such a way that the lines of action of the two forces are not in the same straight line.

**Drag coefficient -** force in the flow direction exerted on an object by the fluid flowing around it, divided by dynamic pressure and area.

**Energy** - the capacity of a body to do work by reason of its motion or configuration.

**Entropy -** a measure of the disorder of any system, or of the unavailability of its heat energy for work.

**Force** - the action of one body on another which will cause acceleration of the second body unless acted on by an equal and opposite action counteracting the effect of the first body.

**Friction -** the resistance that is encountered when two solid surfaces slide or tend to slide over each other.

**Impulse -** the product of the force and the time that force acts

**Inertia -** property of matter which causes a resistance to any change in the motion of a body.

**Isentropic** - one condition for which there is no heat transfer in reversible between the system and surroundings, therefore this process is also adiabatic.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 19 of 122
Rev: 01
Oct 2014

**Lift coefficient -** force perpendicular to the flow direction exerted on an object by the fluid flowing around it, divided by dynamic pressure and area.

**Linear momentum -** the product of mass and the linear velocity of a particle and is a vector.

**Metacenter -** the point at which the line of action of the buoyancy force cuts the vertical center line of the floating body in the displaced position.

**Moment of the force -** the turning effect of a force on a body.

**Polar moment of inertia -** the sum of the moments of inertia about any two axes at right angles to each other in the plane of the area and intersecting at the pole.

**Potential energy -** the energy possessed by an element of fluid due to its elevation above a reference datum.

**Rigid body -** one in which the particles are rigidly connected that does not deform, or change shape.

**Resonance** - characteristic through increasing amplitude to infinity. The resonance phenomenon appears when the frequency of perturbation or forced angular frequency, p is equal to the natural angular frequency  $\omega$ .

**Steady uniform flow -** conditions do not change with position in the stream or with time.

**Streamline** - a line which gives the direction of the velocity of a fluid particle at each point in the flow stream.

**Separation** - phenomenon that occurs when fluid layers adjacent to a solid surface are brought to rest and boundary layers depart from the surface contour, forming a low pressure wake region. Separation can occur only in an adverse pressure gradient.

**Transition -** change from laminar to turbulent flow within the boundary layer.

**Vector** - a directed line segment that has both magnitude and direction.

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 20 of 122
Rev: 01
Oct 2014

**Viscosity -** a measure of the resistance fluids to flow and may be considered as internal friction.

#### **NOMENCLATURE**

- A sectional area, ft<sup>2</sup> (m<sup>2</sup>)
- a total angular acceleration, rad/s<sup>2</sup>
- c actual damping coefficient, N.s/m
- c<sub>cr</sub> critical damping coefficient, N.s/m
- C<sub>D</sub> drag coefficient, dimensionless
- Cv constant volume heat capacity, Btu/lbmol.°F (J/mol.K)
- d distance, ft (m)
- dv velocity differential, ft/s (m/s)
- dy distance differential, ft (m)
- f frequency, Heartz (rad/s)
- F force, lbf (N)
- F<sub>B</sub> buoyant force, lbf (N)
- F<sub>D</sub> drag force, lbf (N)
- F<sub>H</sub> normal force on the vertical projection, lbf (N)
- F<sub>0</sub> amplitude of the forced vibration, dimensionless
- F<sub>V</sub> weight of fluid above the curve, lbf (N)
- g acceleration gravitional, 32.2 ft/s<sup>2</sup> (9.81 m/s<sup>2</sup>)
- h height above the ground, ft (m)
- H head, ft (m)
- H<sub>1</sub> enthalpy at point 1, btu/lb (J/kg)
- H<sub>2</sub> enthalpy at point 2, btu/lb (J/kg)
- h<sub>A</sub> head added, ft (m)
- h<sub>L</sub> head loss, ft (m)
- he head extracted, ft (m)
- Ho angular momentum about O, (kg.m²/s)
- I moment of inertia, lbm.ft<sup>2</sup> (kg.m<sup>2</sup>)
- k radii of gyration, ft (m)
- k spring stiffness, N/m KE kinetic energy, J (N.m)
- m mass, lb (kg)
- M moment, lbf.ft (Nm)

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

#### www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 21 of 122
Rev: 01
Oct 2014

MF<sub>i</sub> mole fraction of component *i* 

MW<sub>i</sub> molecular weight of component i, lb/ft<sup>3</sup> (kg/m<sup>3</sup>)

P power, HP (watt)

PE potential energy, J (N.m)
Q energy added, Btu/lb (J/kg)
r radius of circular path, ft (m)

R gas law constant, 10.731 ft<sup>3</sup>.lb<sub>f</sub>/in<sup>2</sup>.lbmol °R (8314.34 kg.m<sup>2</sup>/s<sup>2</sup>.kgmol.K)

s space or displacement, ft (m) s entropy, btu/lbm.°F (kJ/kg.K)

T period, sec/cycle
T temperature, °R (K)
U internal energy, btu (J)
v angular velocity, rad/s
v velocity, ft/s (m/s)
V volume, ft³ (m³)
W weight, lbf (N)
W work, J (N.m)

Ws net mechanical work, Btu/lb (J/kg)

z elevation or depth, ft (m)

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.

Practical Engineering Guidelines for Processing Plant Solutions

www.klmtechgroup.com

## Kolmetz Handbook of Process Equipment Design

### SOLID AND FLUID MECHANICS FUNDAMENTALS

(ENGINEERING DESIGN GUIDELINES)

Page 22 of 122
Rev: 01
Oct 2014

### **Greek letters**

$m$ $\alpha$ $\alpha$ $\alpha$	mass flow rate, lbm/s (kg/s) angle of inclination, degree angular acceleration, rad/sec <sup>2</sup> kinetic energy velocity correction factor
$a_n$	normal acceleration, rad/s²
$a_t$ $\beta$ $\varepsilon$ $\Sigma$ F $\delta$ $\theta$	tangential acceleration, rad/s <sup>2</sup> momentum velocity correction factor absolute roughness, in (mm) total of force, lbf (N) frictional losses, Btu/lb (J/kg) polytropic index angular displacement, rad
<i>ω</i> ωd	angular velocity, rad/s damped natural frequency, Hz (rad/s)
ζ ρ τ μ	damping factor, ratio c/c <sub>cr</sub> radius of curvature of the path, ft (m) shear force, lb/ft.s <sup>2</sup> (N/m <sup>2</sup> ) viscosity, lbf.s/ft <sup>2</sup> or poise (N.s/m <sup>2</sup> )
$\mu_m$ $\nu$ $\gamma$	gas mixture viscosity, micropoise (N.s/m²) kinematic viscosity, ft²/s or stoke (m²/s) specific weight, lbf/ft³ (N/m³) specific heat ratio, Cp/Cv

These design guideline are believed to be as accurate as possible, but are very general and not for specific design cases. They were designed for engineers to do preliminary designs and process specification sheets. The final design must always be guaranteed for the service selected by the manufacturing vendor, but these guidelines will greatly reduce the amount of up front engineering hours that are required to develop the final design. The guidelines are a training tool for young engineers or a resource for engineers with experience.